

vntecc



CASEBOOK

hey there we are vintecc

... and we are passionate about technology. We believe technology is a major game-changer in tackling tomorrow's challenges towards a smarter, more connected and more sustainable future. Our mission is to accelerate your industry in this digital journey.

This casebook is here to inspire you. It showcases real-world examples from each of our solution domains and how our technology is contributing to create a difference that counts.

Please take a moment to review and to reflect. On what digital acceleration could mean for your industry. On how it can contribute to your growth and success. Transformation is happening now.

Feel free to reach out to our skilled, hands-on and innovation-driven team. We look forward to engage and to discuss your challenges and questions of tomorrow.

Most of all, let's collaborate and innovate together!

Sincerely yours,

The Vintecc team

www.vintecc.com

our vision



smart

Everything what we do at vintecc - and the daily drive our team has for our clients' projects - is summarized in that one single word. Smart.

The term 'smart' describes the vision of vintecc to synchronize people, machines, assets, systems, processes, data ... etc. to work together in the best possible way, and to find the best answer to your challenges of tomorrow.

Accelerating your industry. Smart.

Co-creation with our clients is at the center of our DNA. Combining your domain expertise with our cross-functional industrial knowledge can create technological firework. This approach and joint endeavor allows us to build the best performing custom software or AI-driven solution that works for you.

Accelerating your industry. Collaborative.

collaborative



hands-on

We don't sit. We are hands on. We stand next to you from concept ideation to realisation and follow up.

We like doing things and become closely involved in managing and organizing a solution for your industrial challenge of tomorrow. We make sure you'll be able to take objective decisions and move forward.

We relate. We understand. We solve. You accelerate.

discover our solutions

TAKE YOUR PICK



Computer Vision

Understanding objects and images



Digital Twins

Simulate, validate & analyze in advance



Autonomous Systems

Shift from automation to autonomy



Industrial IoT & Data Analytics

Your industrial data is gold

ACCELERATE WITH OUR TECH-STACK

Ca

Capture

Capture accelerates your IoT journey towards full data connectivity.

Du

Dual

Dual, our digital twin platform, offers you simulation-as-a-service, fit for purpose.

In

Interact

Interact makes the development of human machine interfaces (HMI) fast and easy.

we accelerate your industry
with **computer vision**



product recognition

product selection

product inspection

synthetic data

quality control

production metrics

object location & tracking

volume scanning & measurement

CRUSHING MACHINERY

Product recognition & adjusting

Identifying stone fractions and their size using synthetic data

CHALLENGE

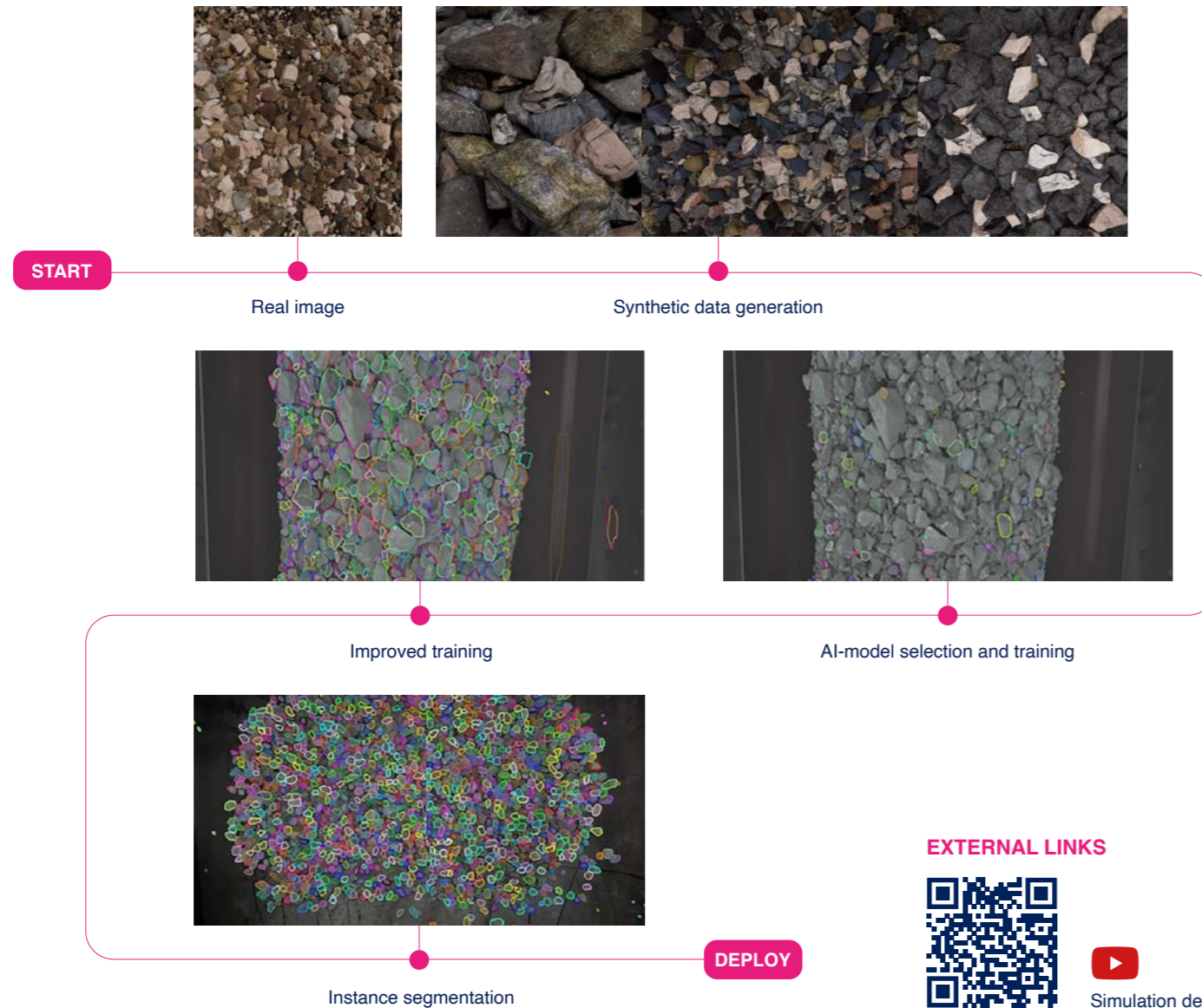
Objective measurement of stone fractions for automatic adjustment.

SOLUTIONS



RESULT

- Fast iterations without labour intensive labelling
- More control of training set
- Algorithm development before deployment
- Objective data for control input



EXTERNAL LINKS



Simulation debris

AGRIFOOD INDUSTRY

Product inspection & selection

Combining the power of computer vision & synthetic data

CHALLENGE

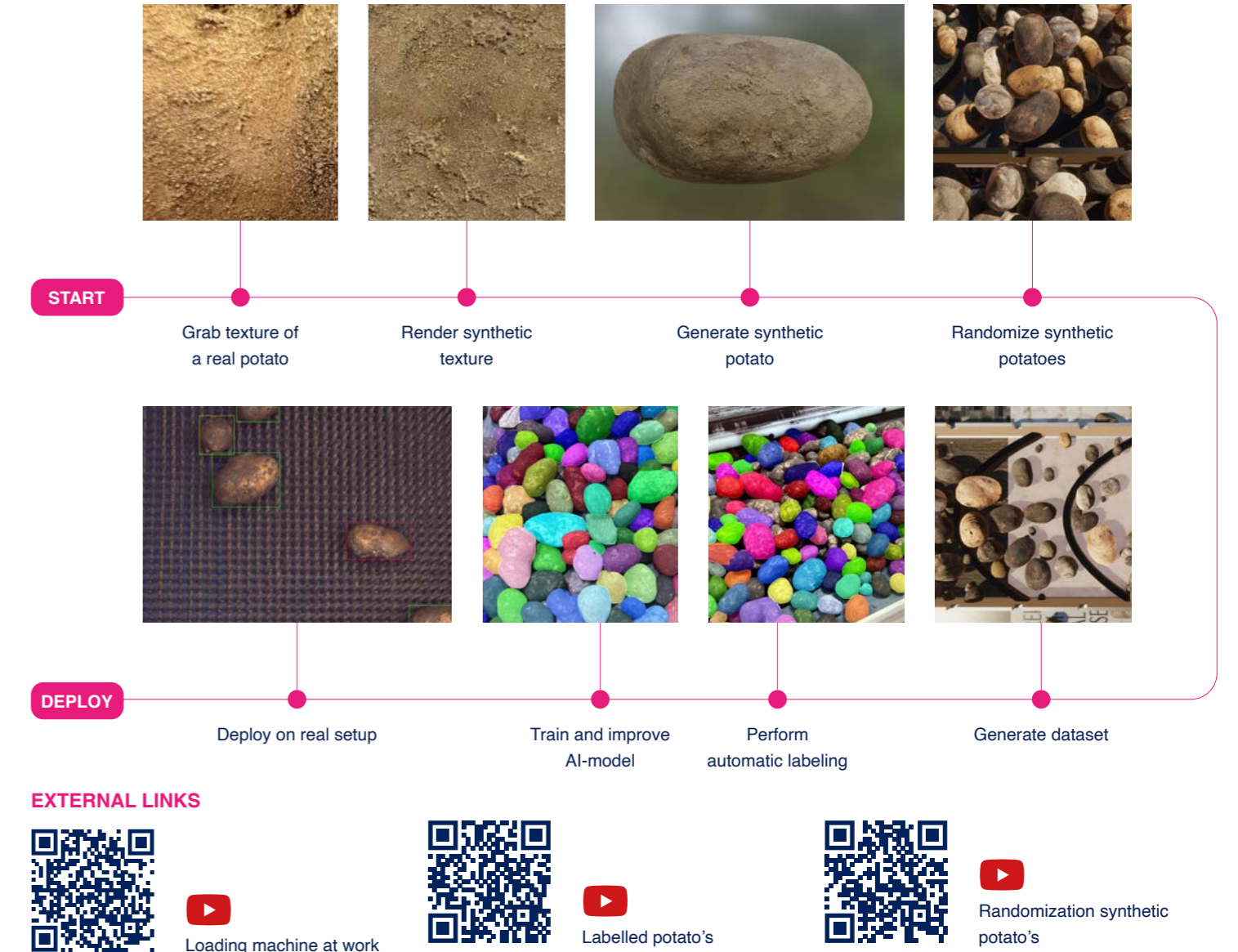
Select the best potato for the best suited potato product.

SOLUTIONS



RESULT

- Use of synthetic data speeds up the algorithm development
- Algorithm development before use
- Faster iterations of AI-model
- Control over dataset
- Overall improved & faster commissioning



EXTERNAL LINKS



Loading machine at work



Labelled potato's



Randomization synthetic potato's

FOOD PROCESSING

Volume scanning & measuring

Shifting from 1 daily manual check to continuous realtime measurement

CHALLENGE

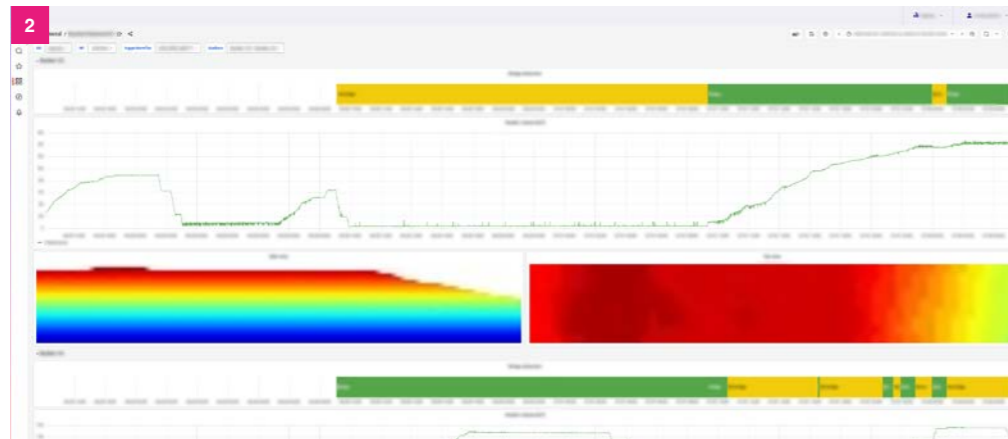
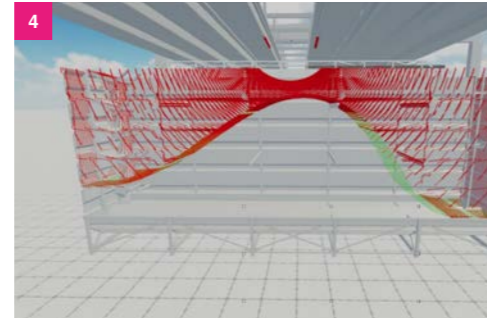
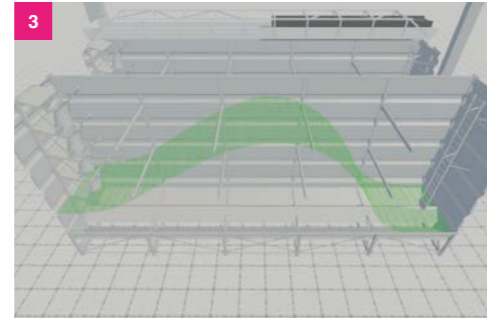
Switch from periodic checks to realtime measurement of all potato stock bunkers.

SOLUTIONS



RESULT

- Simulation to select type and number of Lidar sensors
- Realtime measurements of available volume of potatoes in the bunker
- Avoid production downtime
- Well-informed bunker selection for production



IMAGES

1. Real potato bunker
2. Image ingest in Capture to display and monitor results
3. Understanding filling flow using DUAL simulation
4. LIDAR simulation

EXTERNAL LINKS



Simulation bunker filling



Realtime bunker filling

RESEARCH INSITUTE FOR FISHERIES

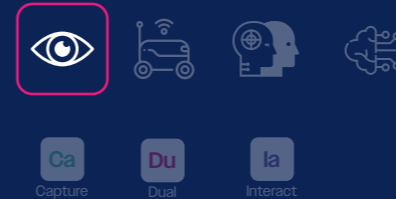
Combining the power of computer vision & synthetic data

Mapping & predicting the ideal fishing grounds

CHALLENGE

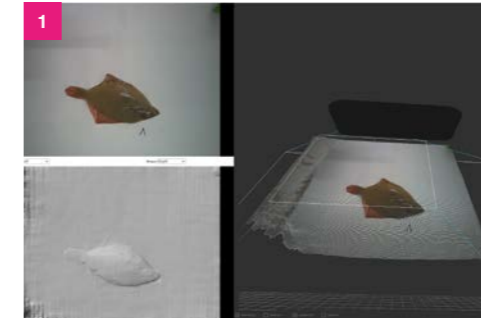
Automatically collect the biological data of caught fish on fishing vessels so a better fish policy can be applied by the government.

SOLUTIONS



RESULT

- Computer Vision technology speeds up the data collection on vessels
- Synthetic data was used to accelerate the training of the AI-models
- AI driven image processing means that fishing quotas can be determined more extensively
- Better stock assessment and catch prediction



IMAGES

1. 3D&RGB scanning of the fish
2. Training the AI-model using synthetic data
3. 3D fish

EXTERNAL LINKS



Virtuele vissen maken om echte vissen te herkennen



Virtuele vissen en AI moeten ons vertellen hoe het bij ons onder water gesteld is

CONCRETE PRODUCTS

Product inspection

Inspection of concrete slabs

CHALLENGE

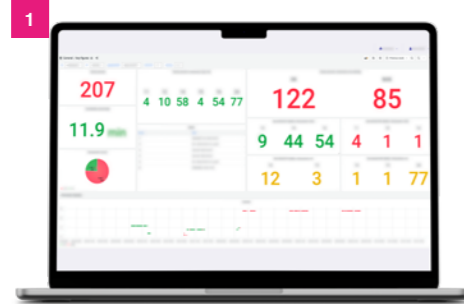
Visual inspection of iron reinforcement net in a concrete mold. Supervise and assist operator handling.

SOLUTIONS



RESULT

- Industrial IoT platform Capture
- Synergy project between Computer Vision and Capture
- Image ingest in Capture
- Tracing and proving quality
- Visual insights into the production numbers
- Increased quality assurance
- Periodic reporting and alerting



IMAGES

1. Visual inspection of presence of reinforcing net
2. Cattle slats
3. Potato slats
4. Visual dashboard to check production status
5. Image ingestion in Capture along with time series data for evaluation and retraining

BAKERY INDUSTRY

Quality control of cookies

High precision 3D imaging and inspection of every cookie

CHALLENGE

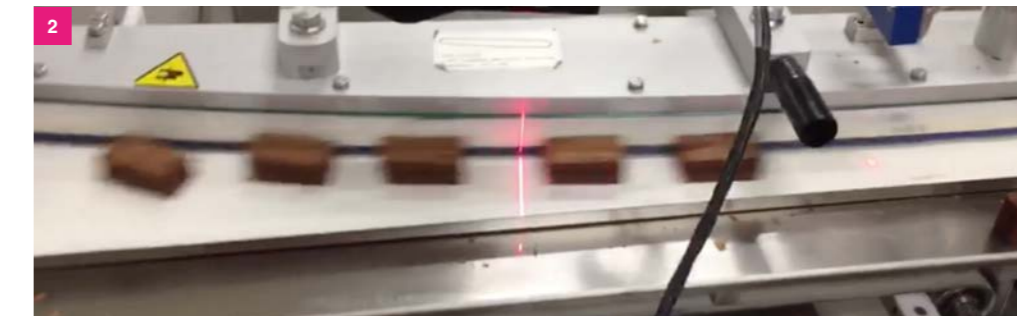
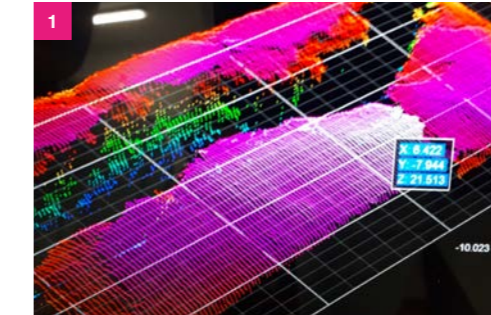
Build a visual quality inspection system that could filter out imperfect cookies at high speed.

SOLUTIONS



RESULT

- High speed product inspection
- Increased quality assurance
- Realtime insights
- Daily reporting & alerting
- Control based on objective parameters



IMAGES

1. Detecting 'cracks' on the cookie
2. Quality inspection set-up at high speed
3. Reporting & alerting dashboard using Capture

EXTERNAL LINKS



High speed inspection

GLOBAL CERAMIC INDUSTRY

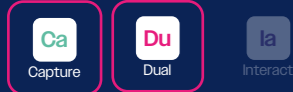
Volume scanning & measuring

Shifting from 1 daily check to continuous real time measurement

CHALLENGE

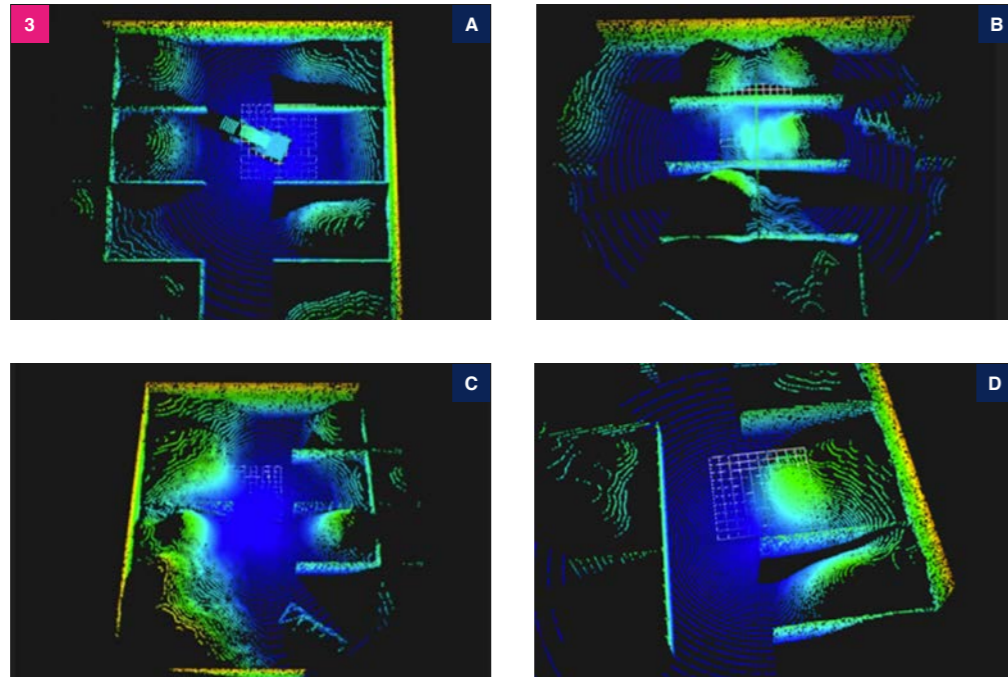
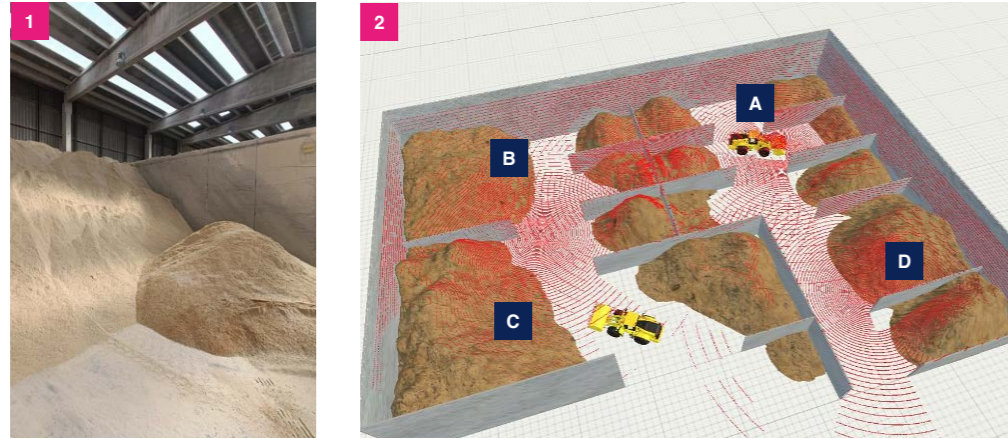
Switch from periodic checks to realtime measurement of all stock bunkers

SOLUTIONS



RESULT

- Realtime measurements of available volume in the bunkers
- Guarantee of continuous stock
- No downtime in production
- Optimized production process
- Automated reporting & alerting of volumes in bunkers
- Consultation whether to use 4 or 5 LiDAR sensors



IMAGES

1. Stock bunker
2. LiDAR simulation
3. Realtime volume data

AUTOMOTIVE & CONSUMER SOUND PRODUCTS

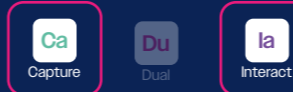
Quality inspection of sound products

Training robust AI-model to see beyond the visible

CHALLENGE

- Automating a visual inspection system that could detect production errors on audio speakers.
- Teaching machines to see and understand details only experienced eyes could catch.

SOLUTIONS



RESULT

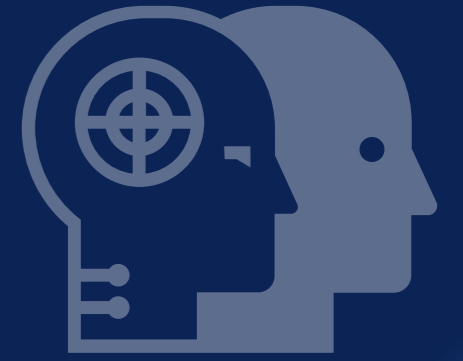
- Realtime product inspection, 24/7
- On-premise continuous AI-training
- Realtime insights in production
- Daily reporting & alerting
- Confirmed phase 2, quality inspection of the back of the audio speaker



IMAGES

1. Back of the speaker
2. Back of the speaker
3. In-line product inspection
4. In-line labelling tool for on-premise AI-training
5. Production data in Capture

we accelerate your industry with **digital twins**



simulation

virtual optimization

virtual validation

virtual commissioning

virtual prototyping

training

throughput analysis

automated testing

AGRICULTURAL EQUIPMENT AND MACHINERY

Simulation & virtual commissioning

Automating a human task of a forage harvester driver

CHALLENGE

Automated spout control for automatic trailer filling.

SOLUTIONS



RESULT

- Prototyping & testing the software before use
- Faster iterations of the algorithm
- Speed-up development time
- Less time on bug fixing
- Peace of mind when adding new features thanks to virtual validation



IMAGES

1. Real machine
2. Automatically controlling the spout while driving
3. Simulating the ideal camera position on the spout
4. Adding visual disturbances virtually

EXTERNAL LINKS



- Configuring the settings
- Adding distortion
- Optimal filling



- Optimal filling



- Real result

PORTS AND TERMINALS

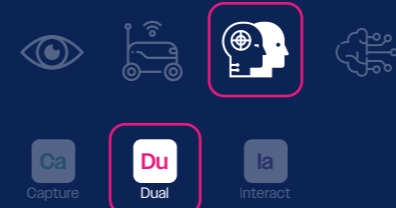
Virtual optimisation and decision making

Digital terminal simulator

CHALLENGE

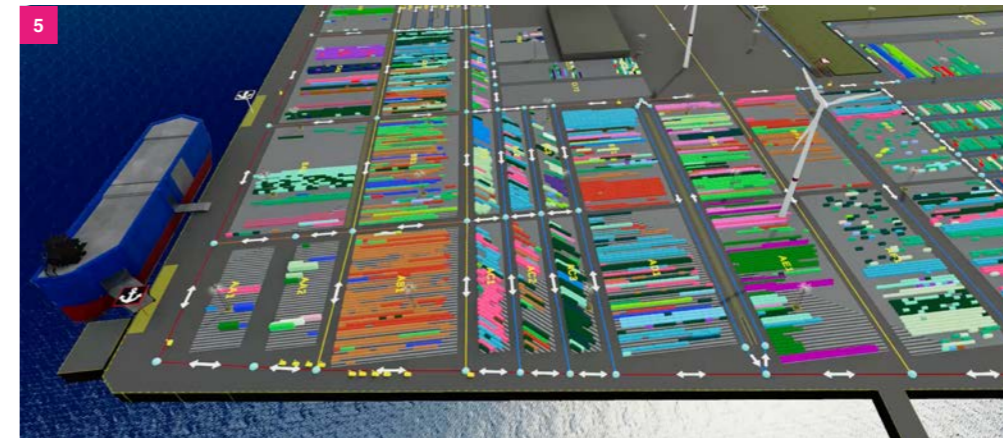
Help us with distance optimisation and CO² emission reduction for terminal operations as part of our global sustainability strategy.

SOLUTIONS



RESULT

- Reduce energy waste
- Reduce CO₂ footprint
- Simulate new traffic concepts
- Deliver stand-alone simulation tool



IMAGES

1. Scale and view of the complete terminal
2. Disembarking the cars from the vessel
3. Distance optimization to reduce CO² emissions
4. Editor mode of the Digital Twin
5. Full throughput simulations.

EXTERNAL LINKS



- Client casemovie



- Simulation of the traffic concepts



- Terminal editor

OFFSHORE AND MARINE INDUSTRY

Virtual commissioning

Simulating natural sea waves on a unique vessel designed to dump gravel for underwater gravel bed

CHALLENGE

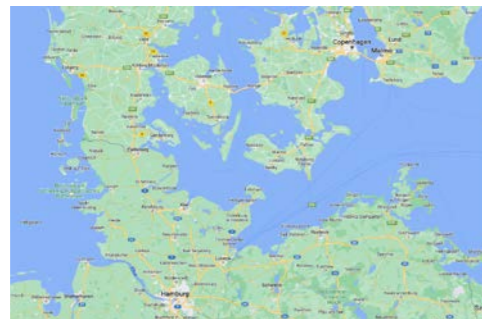
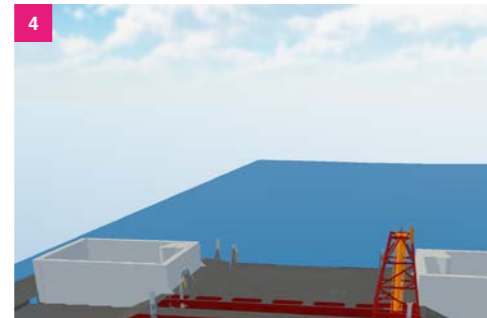
Simulating natural sea waves on a unique vessel designed to dump gravel as a foundation - for underwater tunnel segments - for the longest submerged tunnel in the world: the Fehmarnbelt Tunnel.

SOLUTIONS



RESULT

- Better simulation of dynamics of boat and frame in various sea scenarios
- PLC code validation
- Faster debugging
- Overcoming complexity of enormous amount of physical variables
- Testing variable scenarios



IMAGES

1. 18km tunnel between Fehmarn (D) and Lolland (DK)
2. Transported tunnel segment put in place
3. The unique vessel construction
4. Natural waves simulation on vessel

EXTERNAL LINKS



WAREHOUSE LOGISTICS

Virtual optimization & validation

Objectively determine expected returns from an investment

CHALLENGE

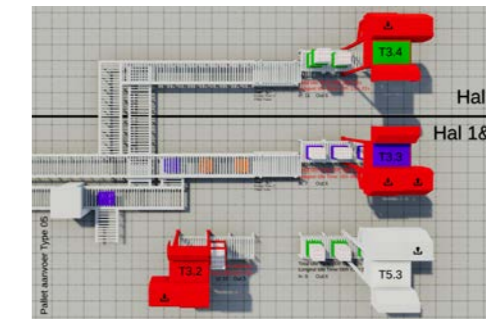
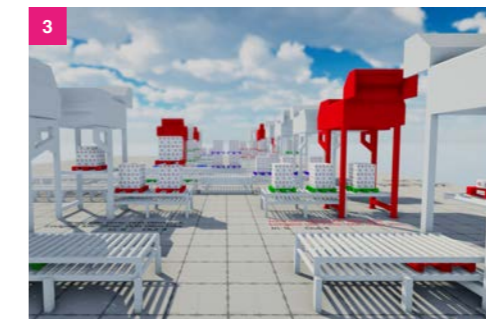
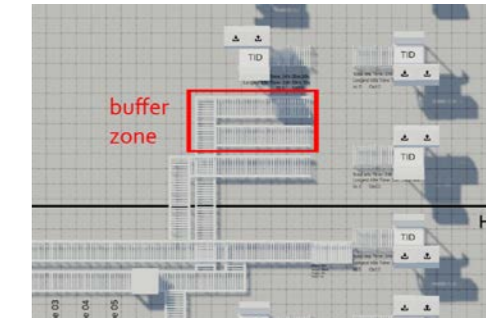
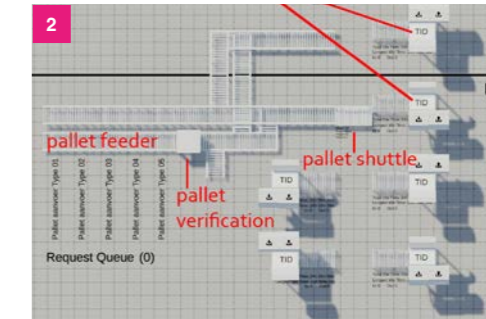
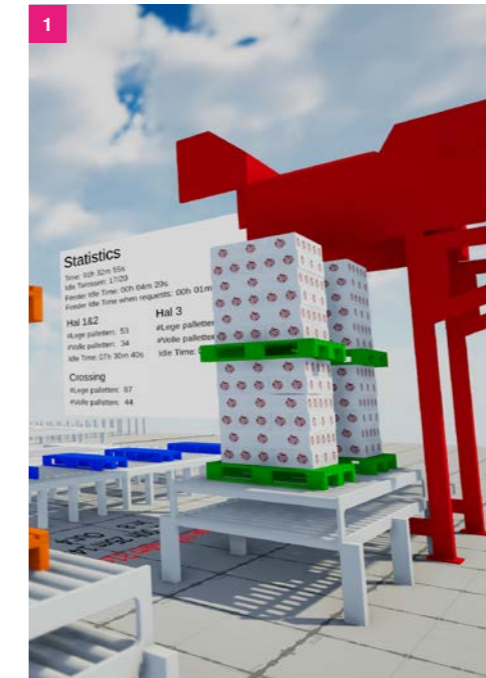
Simulate and define if a planned and large hardware investment will improve and optimize the packaging process. Or not.

SOLUTIONS



RESULT

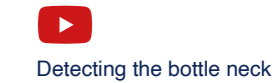
- Defining critical recommendations
- Redirected investment based on the outcomes of these simulations
- Management took informed decisions
- Informed decisions for management
- Improved traffic control and handling increased capacity by by double-digit numbers



IMAGES

1. CAD-models can be imported fast
2. Full throughput simulations
3. Mapping physical behavior & timing of all components in a virtual world

EXTERNAL LINKS



ENGINEERINGNET
Digital Twin As a Service

WAREHOUSE LOGISTICS

Throughput analysis

Warehouse simulation and virtual testing of new concepts

CHALLENGE

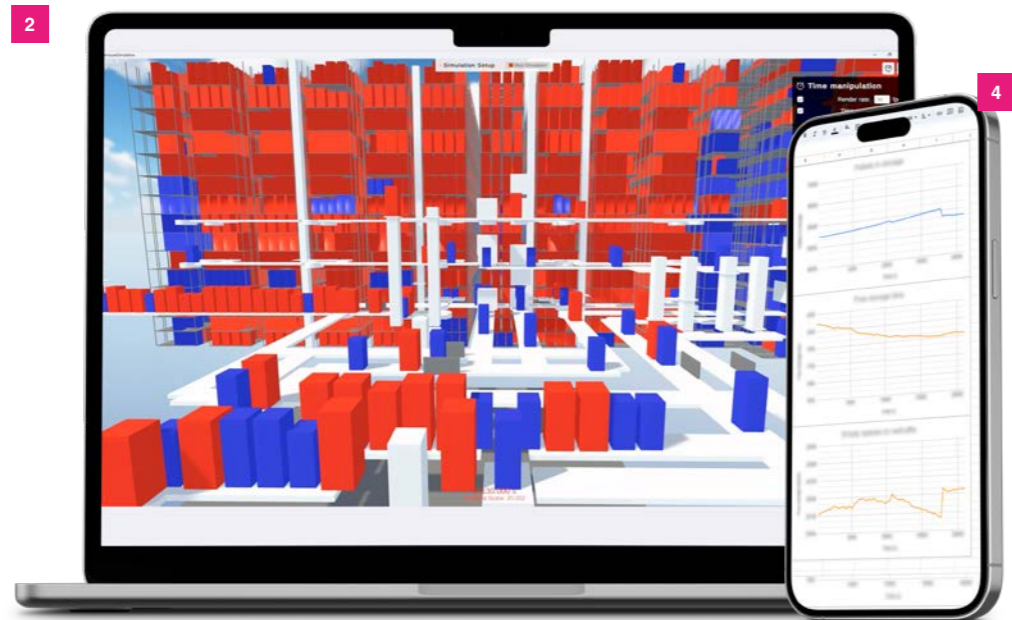
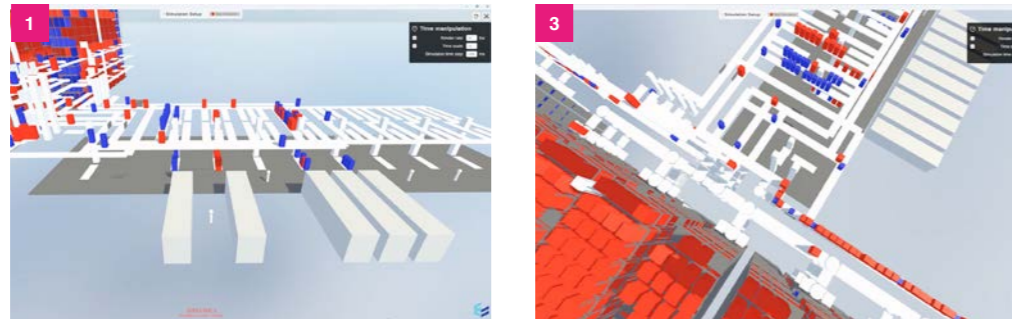
Advice and recommendations are requested for ideal throughput configuration of the warehouse.

SOLUTIONS



RESULT

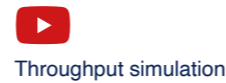
- Our client and their logistic partner can now define what parameters should be varied and what metrics should be calculated
- Live execution of the simulation
- Immediate report with detailed findings
- Objective information for the ideal dimensioning of a new warehouse



IMAGES

1. Throughput analysis from warehouse to loading docks
2. Adding traffic based on historical data
3. Different view angles
4. Conclusions and recommendations

EXTERNAL LINKS



WAREHOUSE LOGISTICS

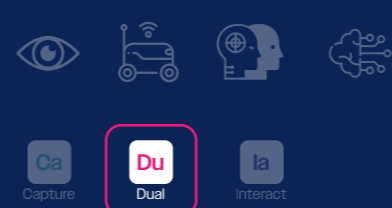
Virtual validation

Simulation and increased testing of new warehouse flow

CHALLENGE

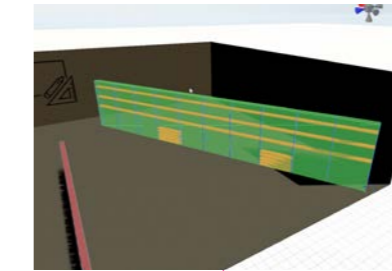
Simulate and validate what line-up and configuration is required to achieve a specific output KPI

SOLUTIONS



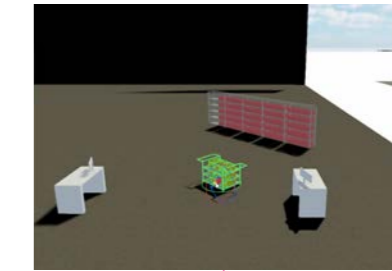
RESULT

- Use of DUAL editor speeds up the simulation process and the throughput analysis
- Testing different configurations virtually
- Faster iterations
- Control over dataset
- Overall improved & faster warehouse flow and development

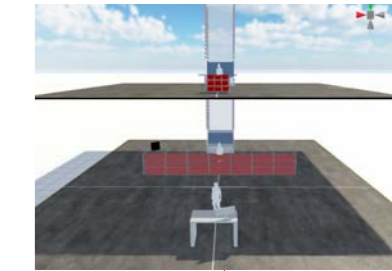


START

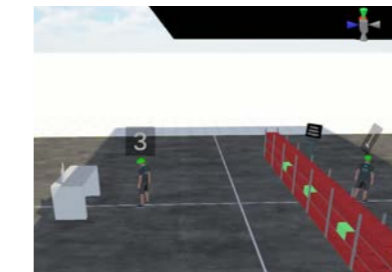
Assembly of large scene objects



Configuration of operator details



Configuration of lift

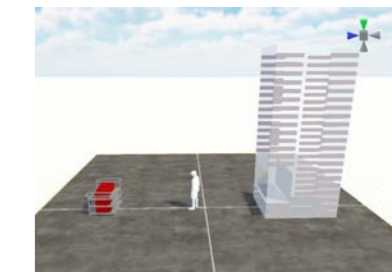


ANALYZE

Step 3 - Packing



Step 2 - Picking

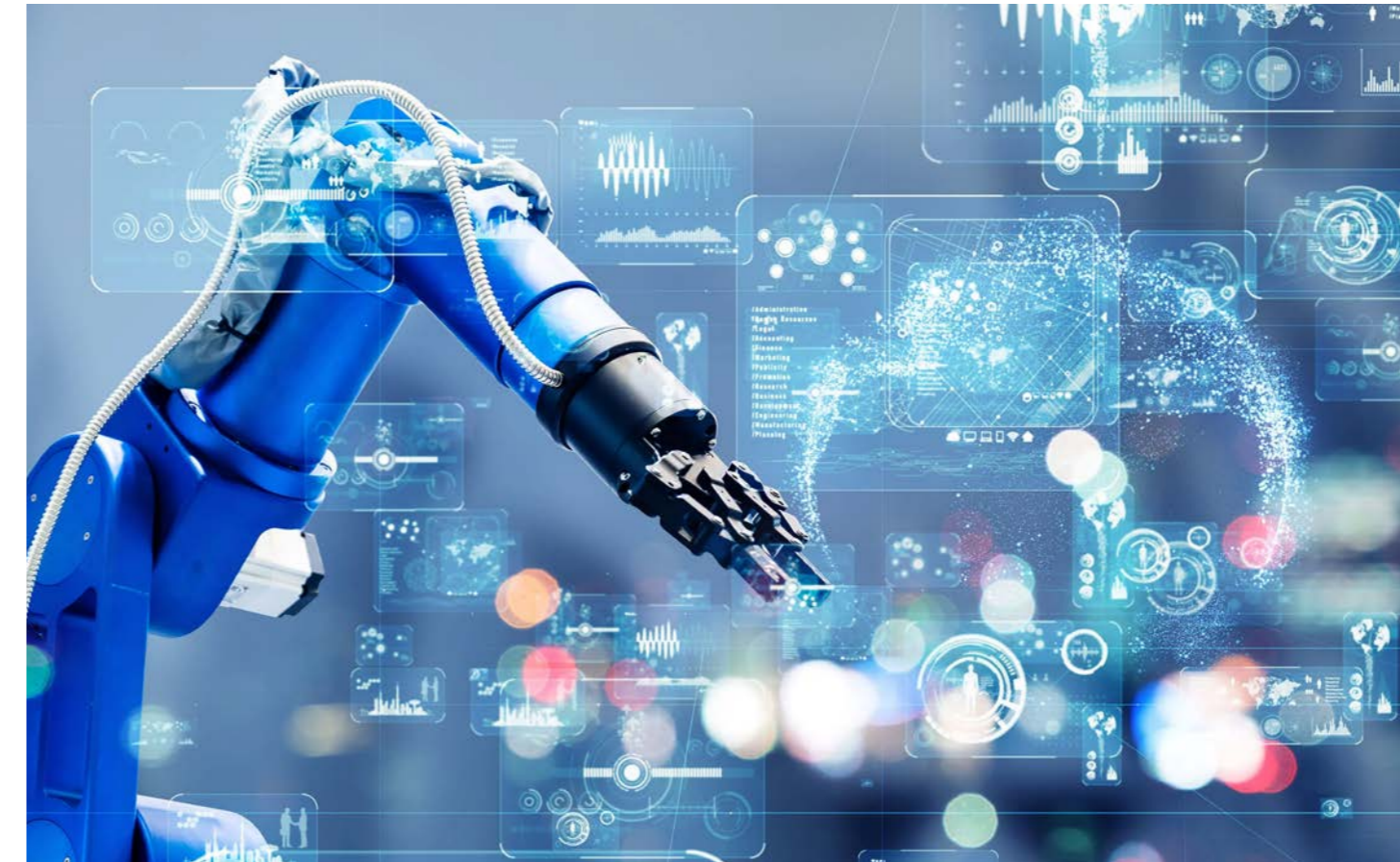


Step 1 - Binning

EXTERNAL LINKS



we accelerate your industry with **autonomous systems**



autonomous systems

robotics & machine control

process automation

advanced control

model-based design

real-time embedded software stack

repetitive task automation

reducing risks & errors

Autonomous systems

Robotics & Controls for the largest autonomous shuttle warehouse in the world

CHALLENGE

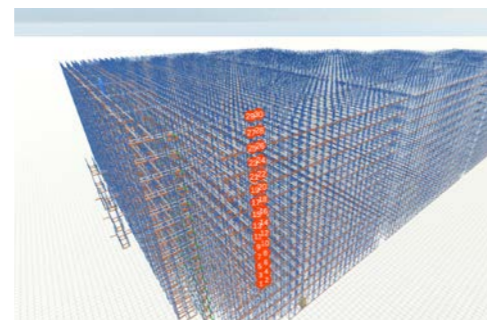
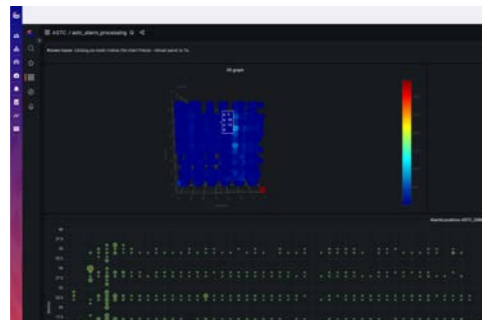
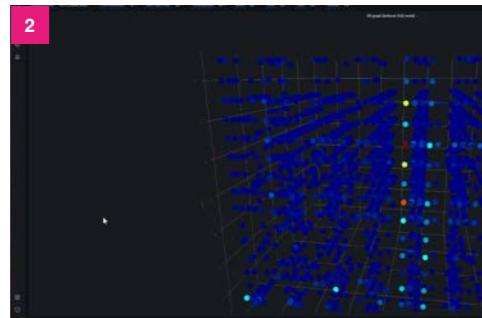
Providing traffic control technology and shuttle software for the largest autonomous warehouse in the world.

SOLUTIONS



RESULT

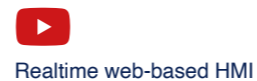
- Virtual validation and simulation - using Dual
- Rapid debugging during development - using Capture
- Throughput measurements provided real-time insight
- Realtime and web-based HMI
- Control over exceptional shuttle fleet



IMAGES

1. The biggest autonomous shuttle warehouse in the world is situated in Belgium
2. 3D heatmap of issues
3. Realtime and web-based HMI

EXTERNAL LINKS



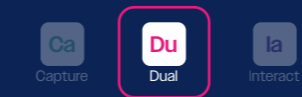
Autonomous systems

Towards an autonomous slab carrier

CHALLENGE

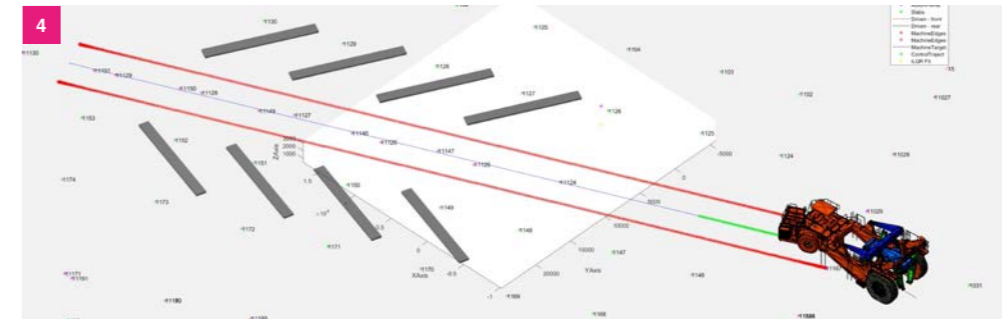
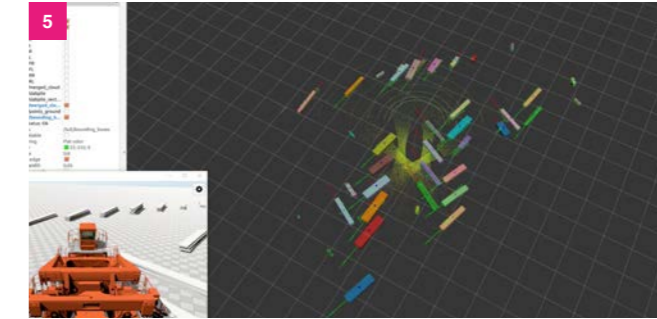
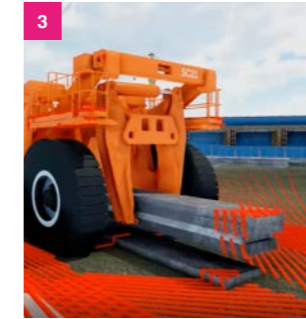
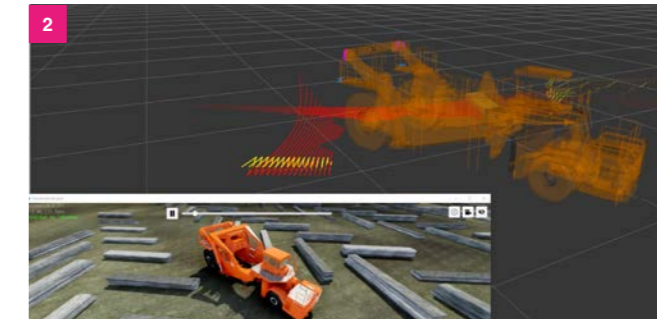
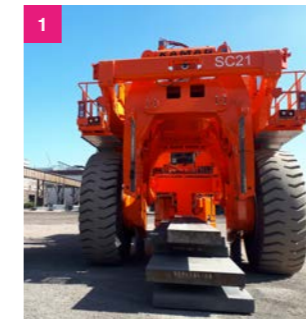
Controlling a slab carrier handling steel slabs of up to 900°C in a giant slab yard.

SOLUTIONS



RESULT

- Successful PoC
- Improved control of the vehicle
- Driver support
- Virtual study to find optimal sensor setup
- Cruise control, navigation of an articulated vehicle
- Full autonomous software stack



IMAGES

1. Scale of the autonomous slab carrier
2. Pile scanning to position/park the carrier before lifting
3. LIDAR sensors at work
4. Absolute & relative navigation
5. Slabyard object detection & tracking

EXTERNAL LINKS



AUTONOMOUS AGRICULTURAL MACHINES

Mechanical weeding robot

Accelerated development, facilitated by Capture

CHALLENGE

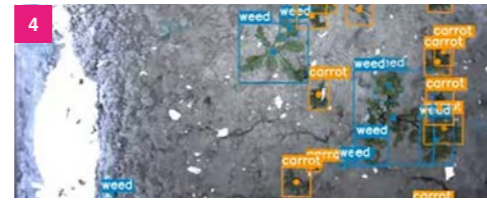
Accelerate the development of an autonomous mechanical in-row weeding robot. The robot does not use any chemicals and does not damage the crops.

SOLUTIONS



RESULT

- Weed position parameters are logged to better train the algorithm in controlling the mechanical weeding arm
- Machine parameters are logged to develop better and more accurate control of the bot
- Faster development in general



IMAGES

1. The mechanical weeding robot
2. Operating arm removing the detected weed
3. Dashboard of the weed data
4. Visual weed detection

EXTERNAL LINKS



AGRICULTURAL EQUIPMENT AND MACHINERY

Advanced control of a spray boom

Better crop protection by optimizing the spray boom control

CHALLENGE

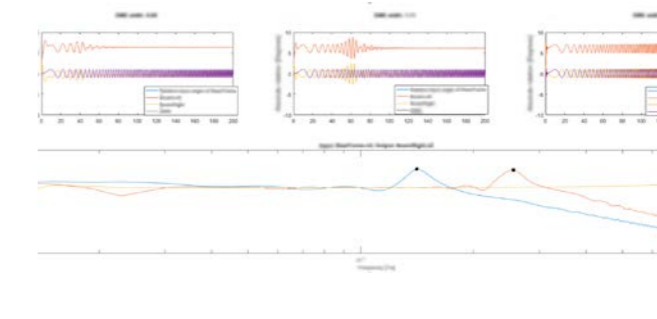
Controlling the spray height and the stability of the spray boom over a length of more than 50m, for optimal crop protection.

SOLUTIONS



RESULT

- DUAL made it possible to predict and to anticipate more easily to the behavior of the spray boom
- Highly variable processes, hybrid and/or data-driven models can be tested
- A better control system, leads to a better performance
- The use of simulation gave us insights to engineer newer concepts



IMAGES

1. Controlling a spray boom of 57m
2. Simulation of scenarios and environmental factors in DUAL
3. Mapping the behavior of the spray boom using our data framework Capture

EXTERNAL LINKS



OFFSHORE & MARINE INDUSTRY

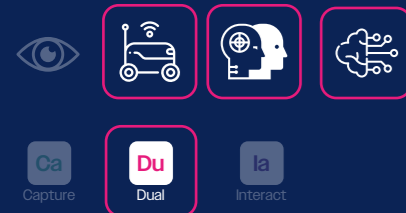
Reducing (human) risks & errors

Train an underwater robot to operate autonomously in a harsh environment

CHALLENGE

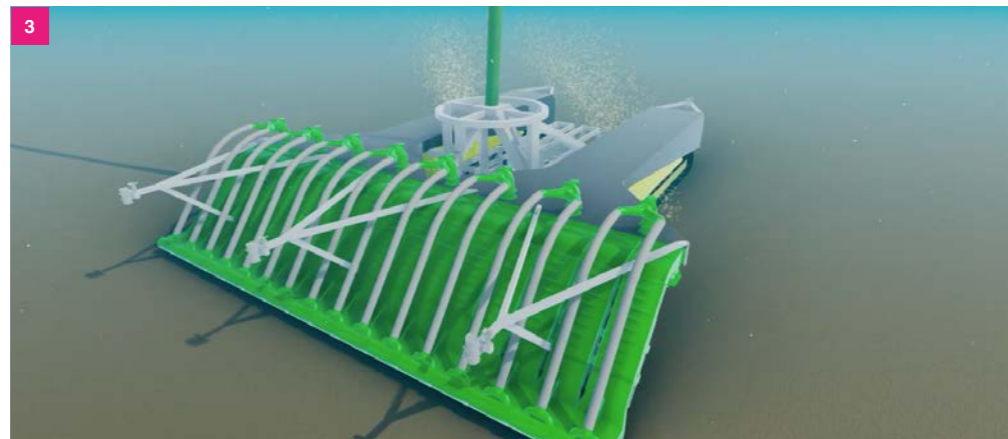
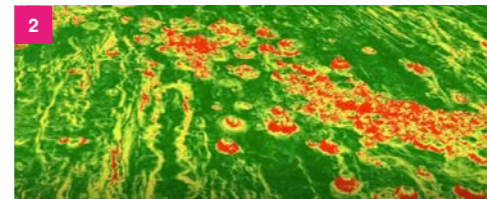
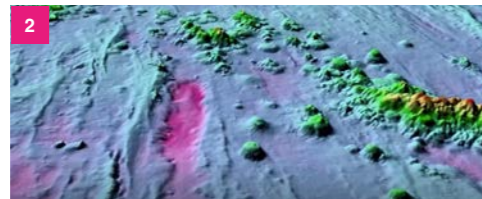
How to control and monitor an underwater crawler from a vessel through an auto-adaptive steering system with a +30min communication delay.

SOLUTIONS



RESULT

- Simulating the track, turns and path to develop and optimize an ideal crawler track.
- Simulating the impact of the sedimentation plume to diminish its effect on the underwater fauna.



IMAGES

1. Scale of the UW-robot
2. operating area
3. Simulating path of the robot

EXTERNAL LINKS



Simulation

BALING & SORTING INDUSTRY

Textile picking robot

Traject optimization for more control, faster and smoother picking trajectory

CHALLENGE

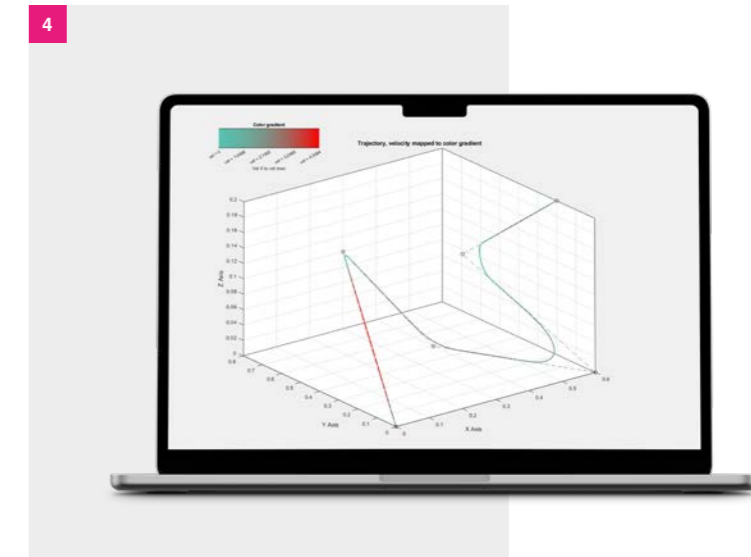
- Increase performance and throughput of picker robot
- Optimize and smoothen the trajectories
- Improve handover speed between delta robot (3 axis) and linear gripper (1 axis)

SOLUTIONS



RESULT

- An optimized and more fluent traject with a higher throughput as a result
- Costdown: Switch from Siemens control to Linux based system
- Easy commissioning: current system took a long time to setup
- Interact HMI for operator control
- Process logging via Capture



IMAGES

1. First robot picker with high tower for delta picker
2. Adjusted robot picker with low tower for delta picker
3. 3 axis delta picker and 2x 1-axis conveyor belt
4. Optimized and smoothened trajectory

EXTERNAL LINKS



Robot Picker @work

we accelerate your industry with **industrial IoT & data analytics**



industrial IoT

fleet, device & user management

monitoring, reporting, alerting

operational insights

OEE improvement

predictive maintenance

data analytics

lifelong learning

METALWORKING MACHINERY

Operational management of high tech metalworking machines

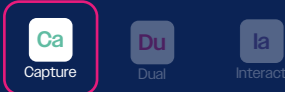
Managing a machine fleet, globally

CHALLENGE

Follow up a large number of machines, globally. The complete fleet exists of both own machines and machines at customers.

Allow monitoring and communication with each individual machine.

SOLUTIONS



RESULT

- Capture - Industrial IoT platform
- Customer dashboards
- Machine status
- Batch/job info
- Lifetime info
- Fleet management
- Remote control



IMAGES

1. Laser cutting machine Phoenix with automated loading
2. Custom dashboard - Machine status - Batch job Info

EXTERNAL LINKS



CONFECTIONERY & CHOCOLATE

Energy monitoring & optimization

Going the extra mile for the perfect candy

CHALLENGE

Keeping track of all parameters for the production of the optimal candy. Providing insights to optimize the process and or reduce costs.

SOLUTIONS



RESULT

- Capture - industrial IoT platform
- Production optimization
- Keep track of dosage
- Monitoring temperature
- Monitoring energy
- Monitoring utility
- Real-time stock/tank monitoring
- Automated reporting & alerting



IMAGES

1. Known for their hart mint
2. Energy & electricity monitoring of the machine fleet & automated weekly reports

STEEL PROCESSING INDUSTRY

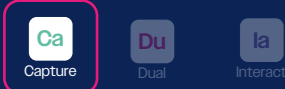
Operational insights

Reducing scrap, waste and down time with data

CHALLENGE

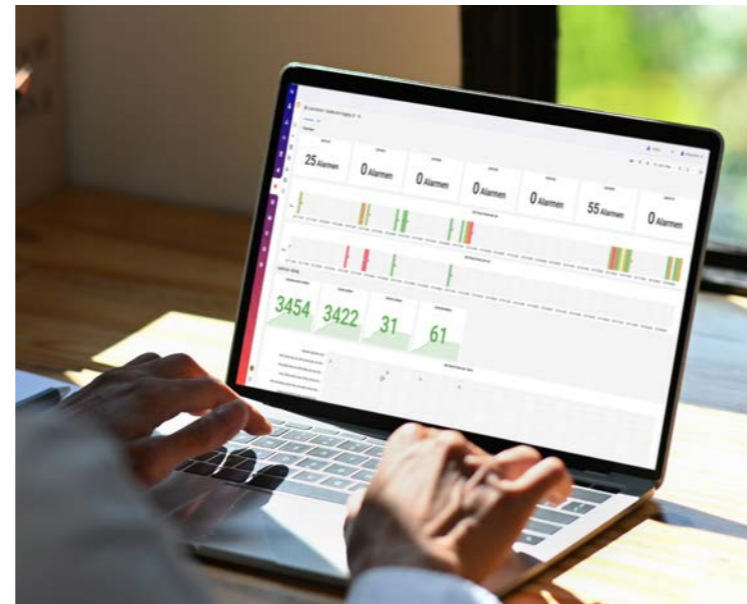
Centralise all available data in realtime to gain operational insights in order to improve operational excellence and OEE.

SOLUTIONS



RESULT

- Capture on premise and private cloud
- Reduced scrap & operational costs
- Tracing of parts
- High rate data logging
- Actionable insights



WAREHOUSE AUTOMATION

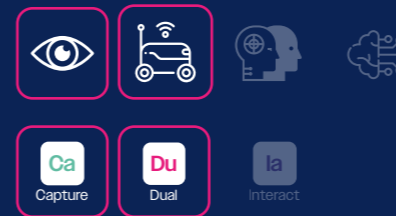
Monitoring, reporting & alerting of a shuttle fleet

Overviewing full warehouse operations in just a few clicks

CHALLENGE

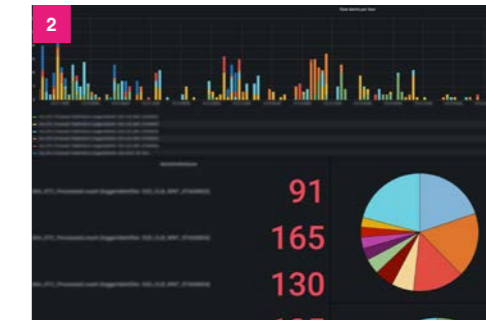
- Allow us to monitor, update, troubleshoot a large number of devices in the field. Tracing of commands, alerts, ...
- Managing device availability

SOLUTIONS



RESULT

- Capture allowed Movu Robotics to deploy 300+ shuttles in 30+ installations worldwide in 3 years time
- Devices managed from one central cloud, cyber-secured
- Aggregated data for fast and accurate decision making



IDEM Demetra	Status	Location	Task	Priority	Completion
1	Green	Warehouse A	Task 1	High	100%
2	Red	Warehouse B	Task 2	Medium	50%
3	Green	Warehouse A	Task 3	Low	100%
4	Red	Warehouse B	Task 4	High	20%
5	Green	Warehouse A	Task 5	Medium	100%
6	Red	Warehouse B	Task 6	Low	0%
7	Green	Warehouse A	Task 7	High	100%
8	Red	Warehouse B	Task 8	Medium	75%
9	Green	Warehouse A	Task 9	Low	100%
10	Red	Warehouse B	Task 10	High	30%



IMAGES

1. Autonomous warehouse robot
2. Development debugging
3. Autonomous warehouse robot
4. Shuttle status - for fast and remotely debugging
5. Detailed fleet overview per location/site
6. Workflow analytics

EXTERNAL LINKS



Using data to check behavior



Movu Robotics Full range



ENGINEERINGNET
Voordelen van modelgebaseerd ontwerp

INDUSTRIAL GLASS PRODUCTION

Yield optimization

Optimization AI-algorithm for increased efficiency and yield in cutting glass

CHALLENGE

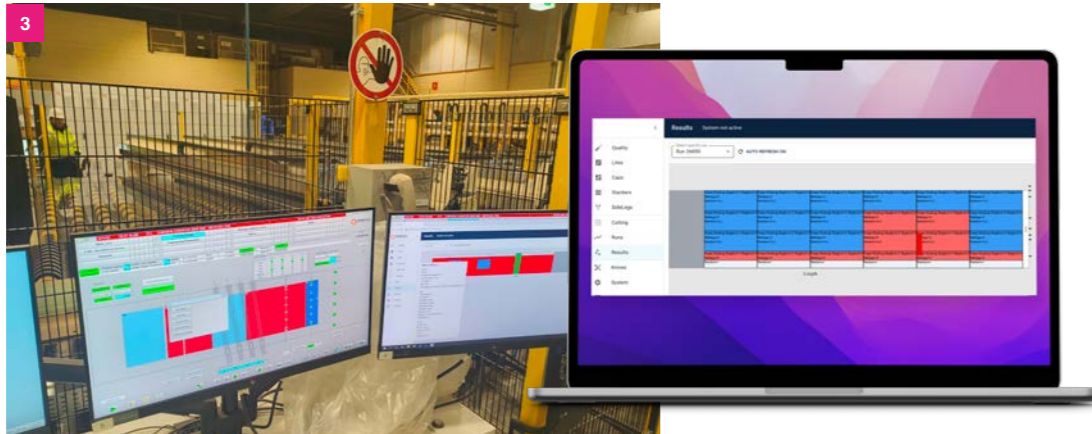
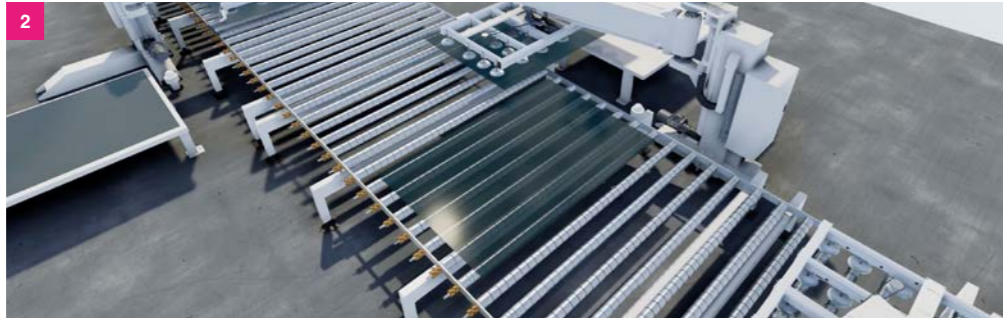
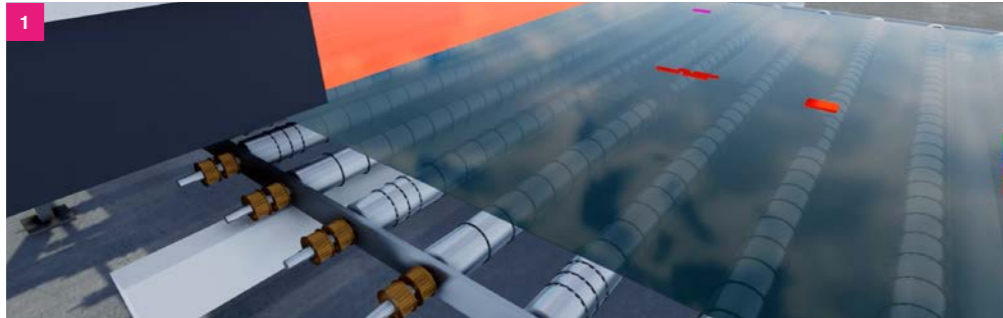
- Develop an optimization algorithm to cut glass - produced by an endless process – with the greatest possible yield.
- Define the patterns - using AI - for optimal cutting of the glass.
- Reduce scrap to a minimum, maximum avoid defects in the glass, while meeting all set constraints.

SOLUTIONS



RESULT

- Optimal glass cutting, 24/7
- Automated pattern definition for optimal yield of the glass slabs
- HMI for setting full range of cuttings specs incl margins of acceptance
- Higher efficiency of production and product
- Less scrap and waste



IMAGES

1. Quality inspection of glass marking all defects
2. Cutting the glass
3. HMI to set full range of cuttings specs and define the optimal cut-outs.

EXTERNAL LINKS



HATCHERY INDUSTRY

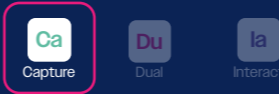
The double power of energy & production monitoring

A smart solution using available infrastructure

CHALLENGE

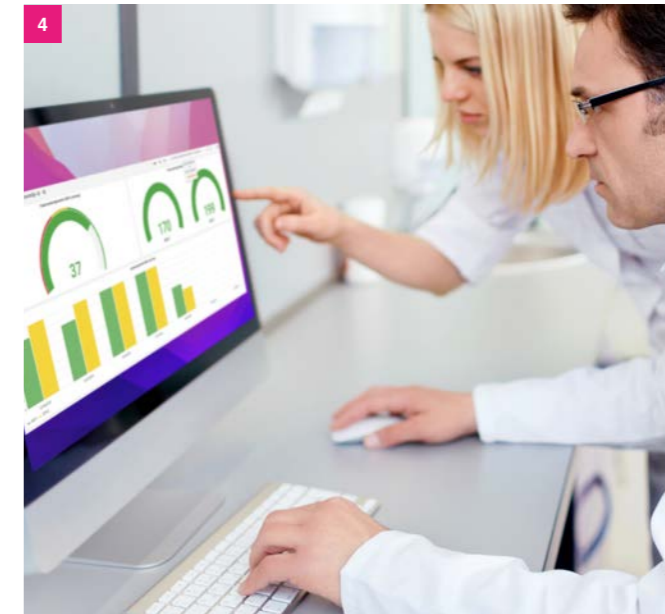
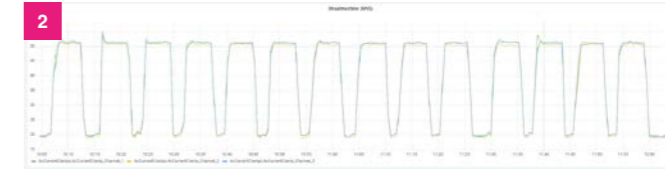
- Monitor the working stations in a production line of hatchery trolley's. These trolley's are being used in incubators.
- Mapping the productivity in-line and identify potential operational improvements.

SOLUTIONS



RESULT

- Realtime insight in the productivity of each working station
- Objective production data for further optimization
- No extra hardware needed
- Cost efficient solution
- Dashboard for energy & production monitoring



IMAGES

1. Hatchery trolley's
2. Energy peaks = Counting production of trolley's
3. Energy peaks
4. Custom dashboard – Shift performance info

BAKERY INDUSTRY

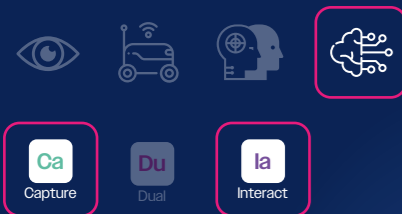
From dough to data

A journey to OEE excellence

CHALLENGE

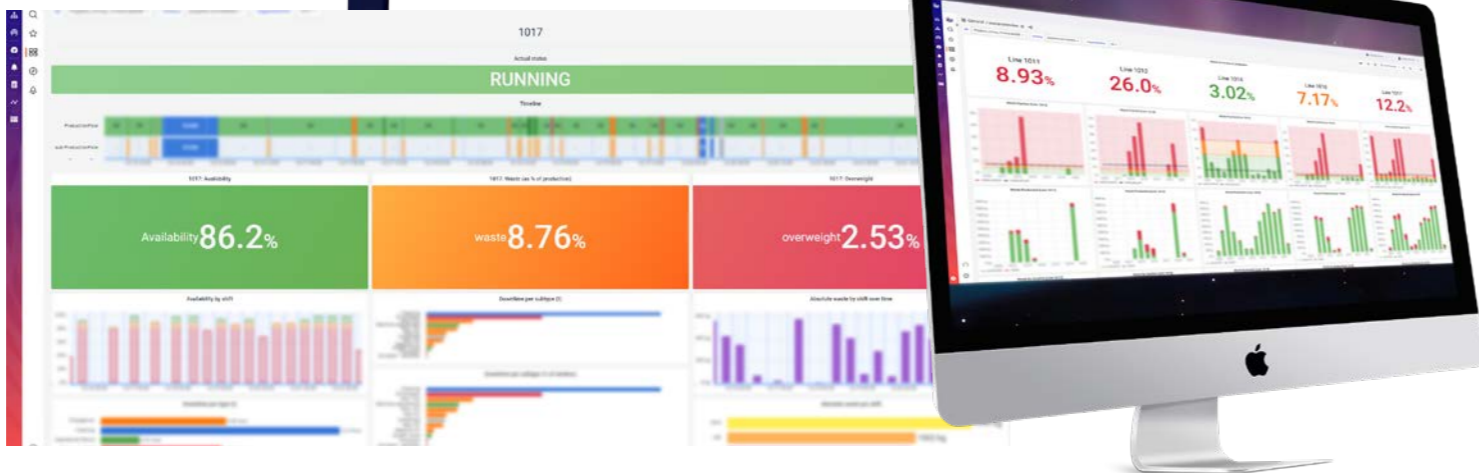
- Expand basic monitoring - between start and finish of the production process - to a complete OEE story.
- Set up a stable and robust industrial IoT architecture for 25 production lines in 8 plants across Europe.

SOLUTIONS



RESULT

- International production monitoring
- Stabil and robust IoT architecture
- Fast set-up
- Standardized hardware
- Customizable HMI per product and production line on each production plant
- Involved operators



AGRICULTURE & HORTICULTURE INDUSTRY

Seal inspection of substrate slabs

Higher quality seals for a better product and customer satisfaction

CHALLENGE

- Automatically inspect the quality of the seal based on temperature, pressure, speed and time.
- High rate data processing and analytics.

SOLUTIONS



RESULT

- Turnkey solutions for seal inspection
- Alerting and reporting of the production process
- Integrated in Roermond, Toronto and Malkinia plant
- HMI for operator and process control



START

Substrate slab is merged with plastic foil



Seal in length



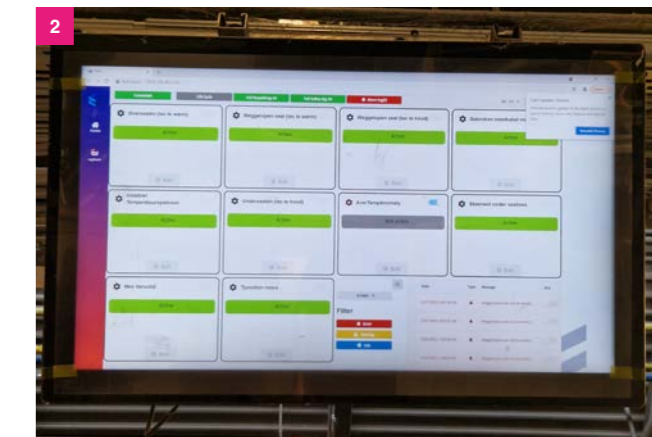
Short separation seal

FINISH



IMAGES

- Crop-specific range of substrate slabs used as a vegetable solution
- In-line seal inspection



**excited to accelerate
your industry?**

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v/ntecc

we accelerate your industry